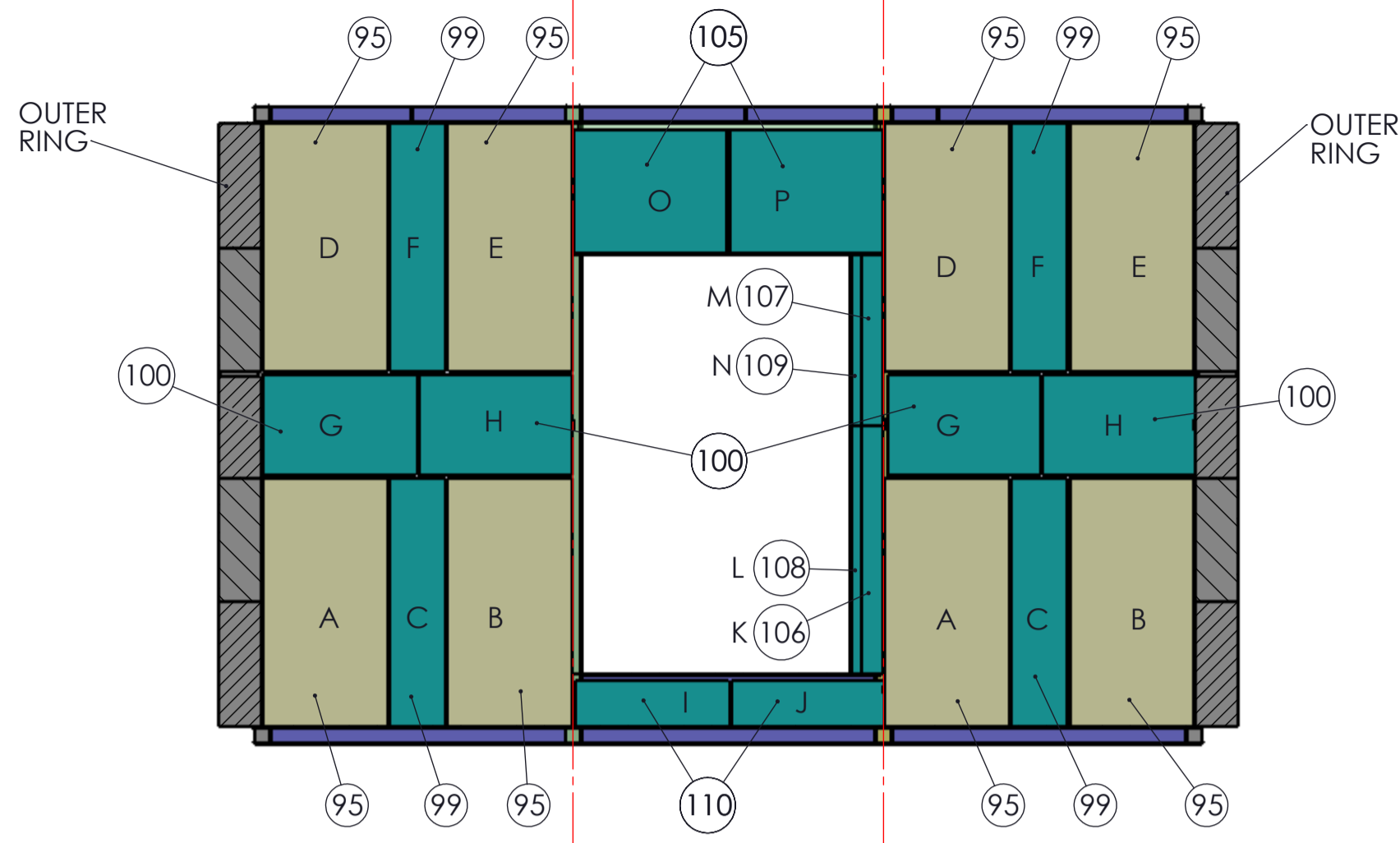
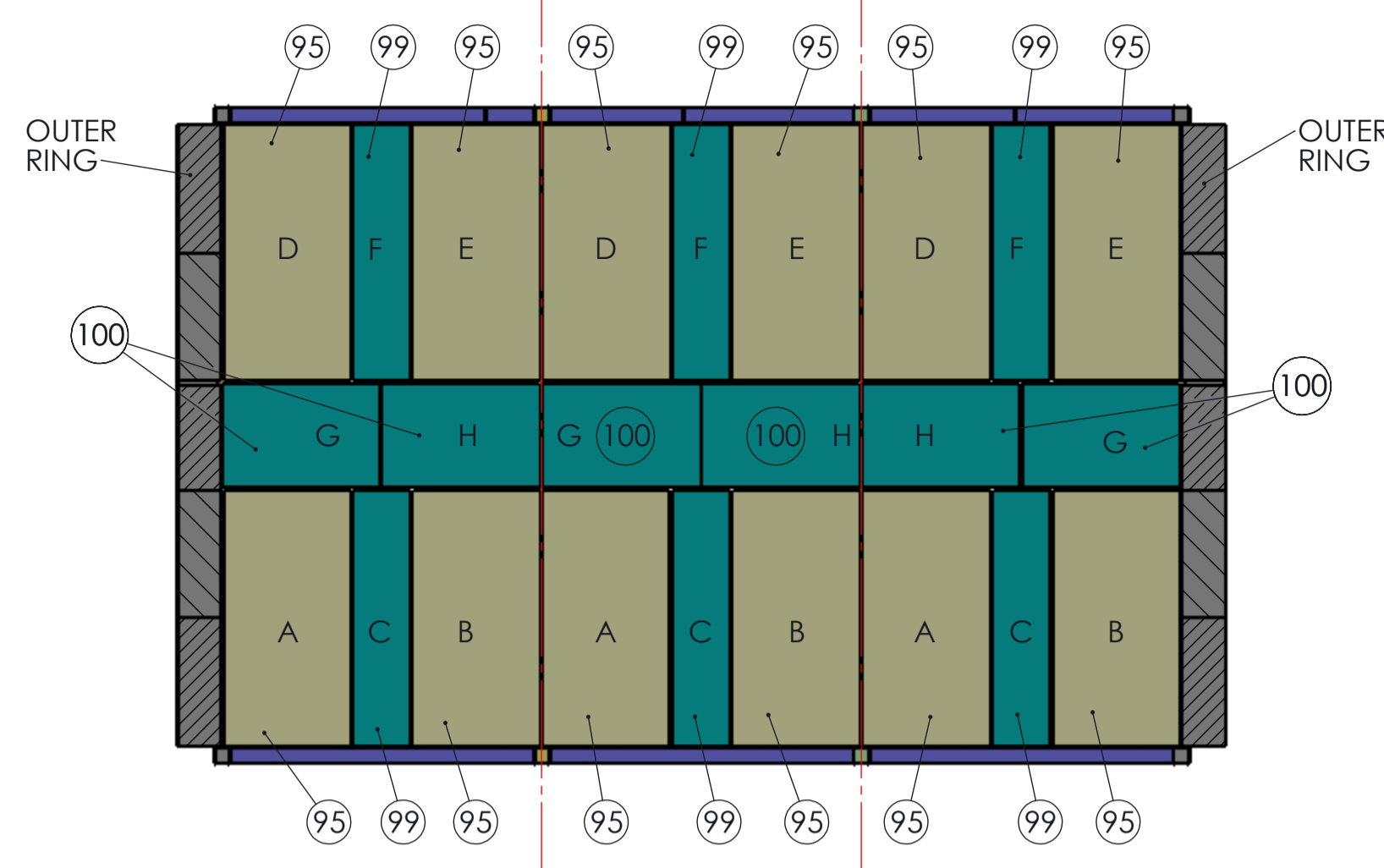


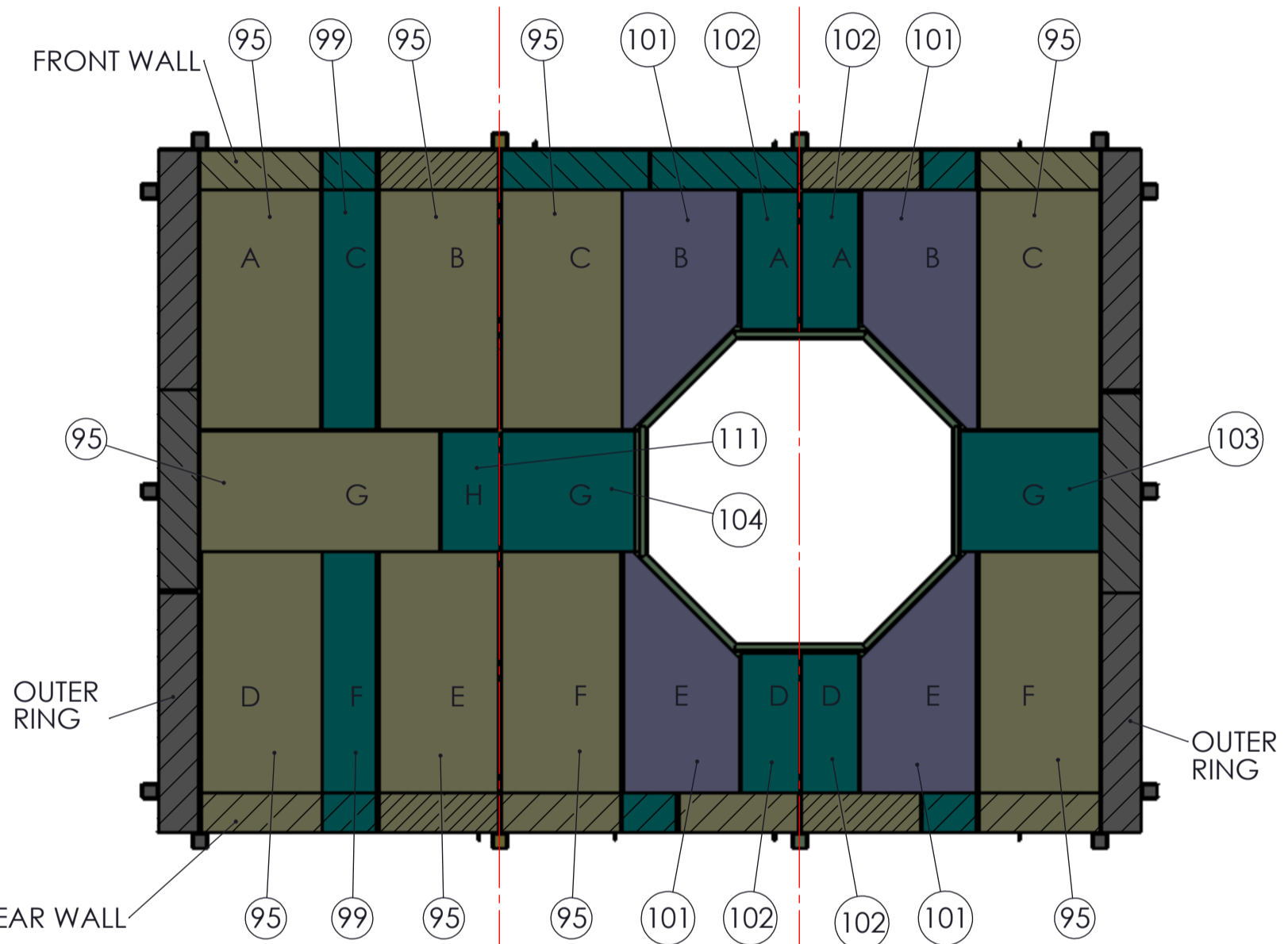
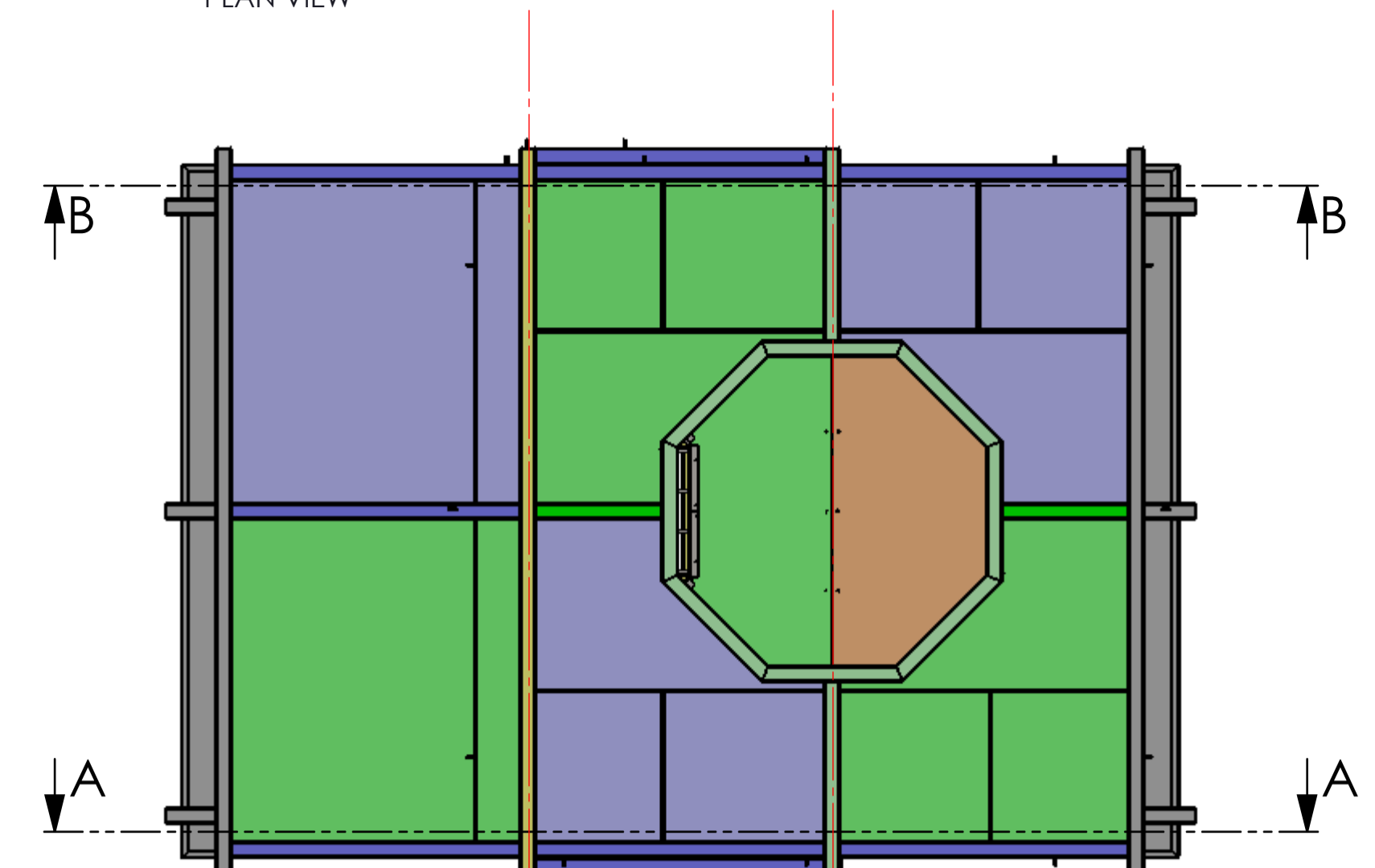
SECTION A-A
FRONT WALL INSULATED PANELS



SECTION B-B
REAR WALL INSULATED PANELS

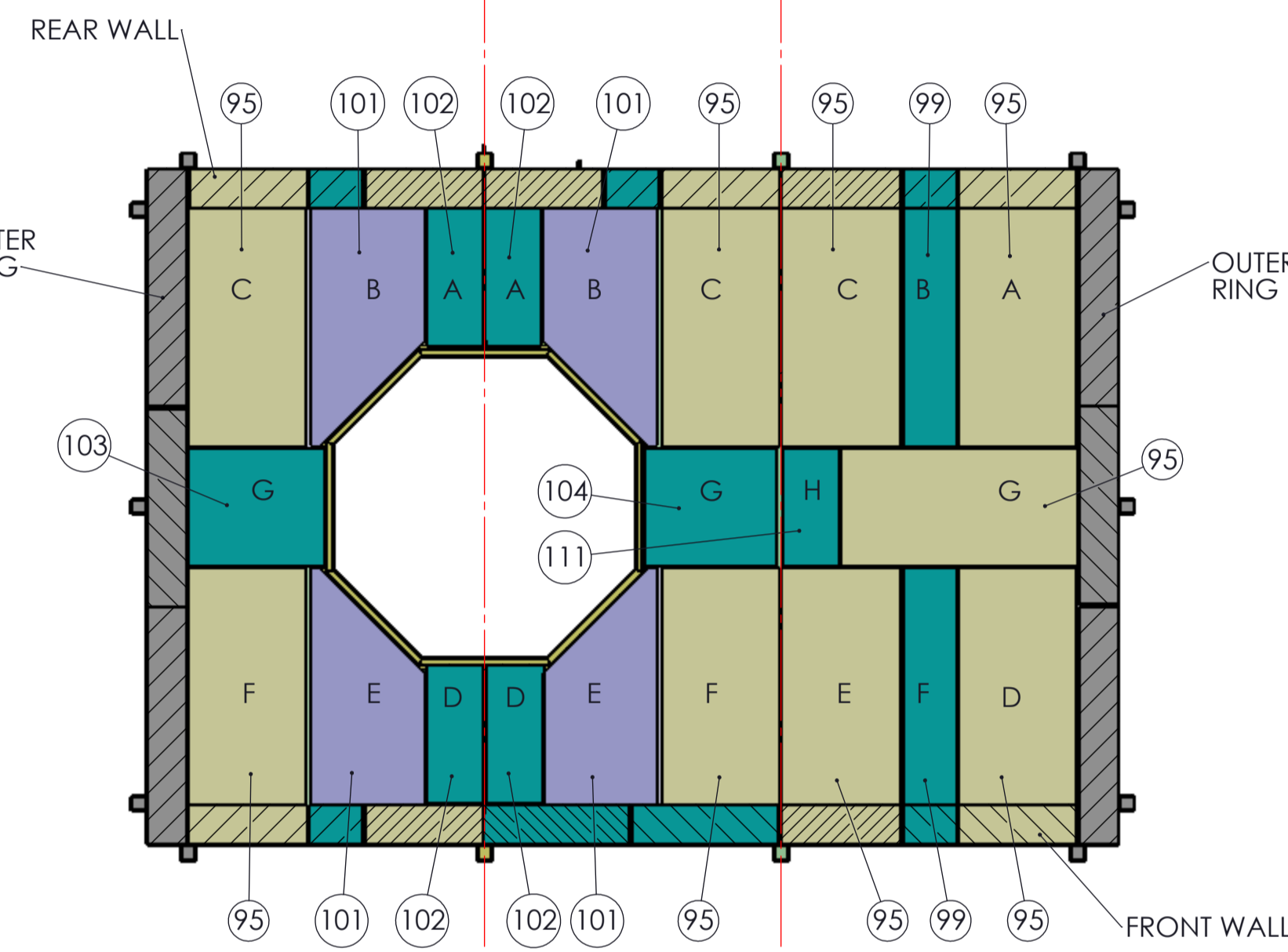


PLAN VIEW



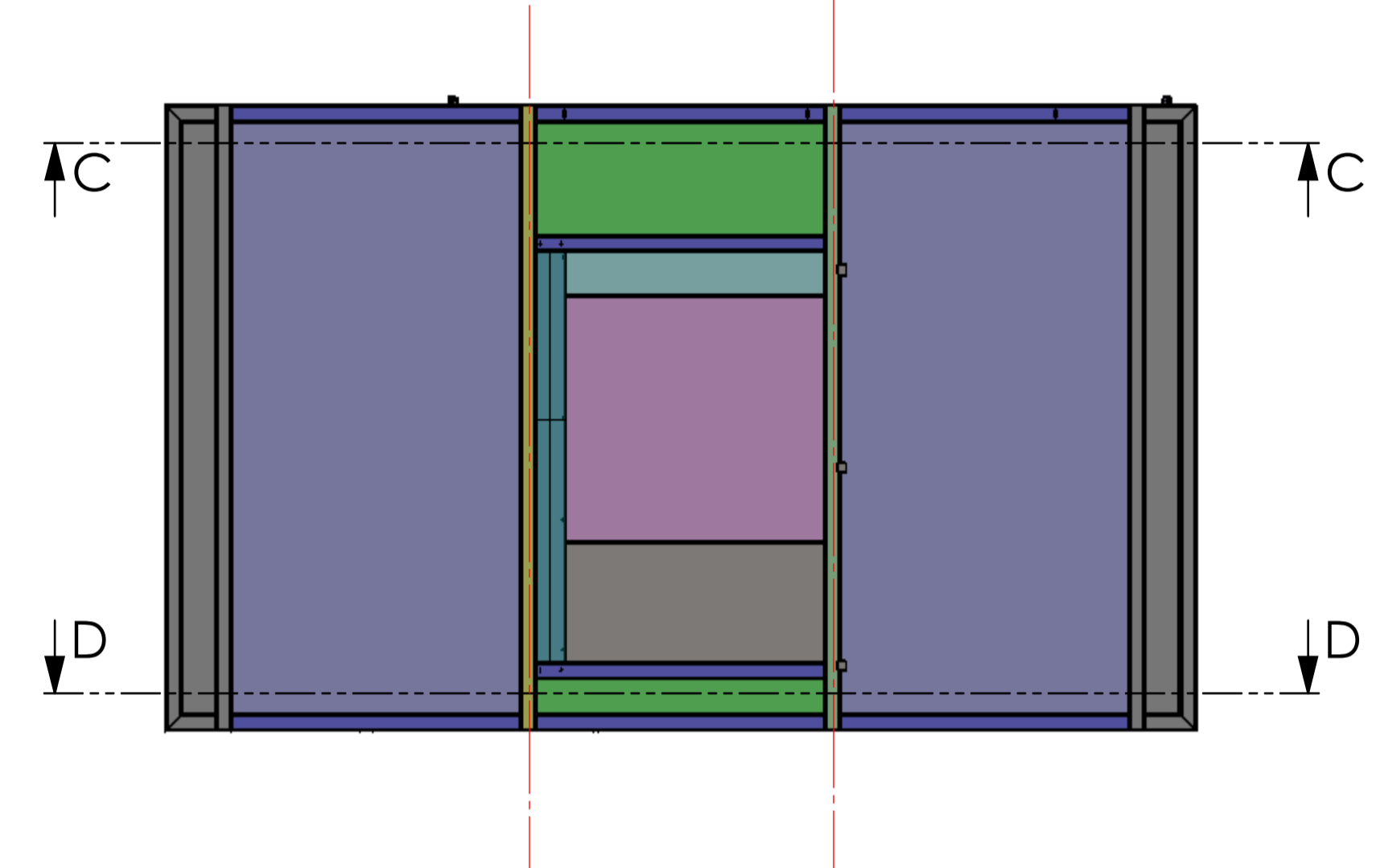
SECTION C-C
ROOF INSULATED PANELS

NB - FIT FRONT & REAR WALL PERFORATED PANELS BEFORE FITTING ROOF INSULATION
(PERFORATED SHEETS WILL HELP SUPPORT ROOF INSULATION FOR EASIER FITTING)

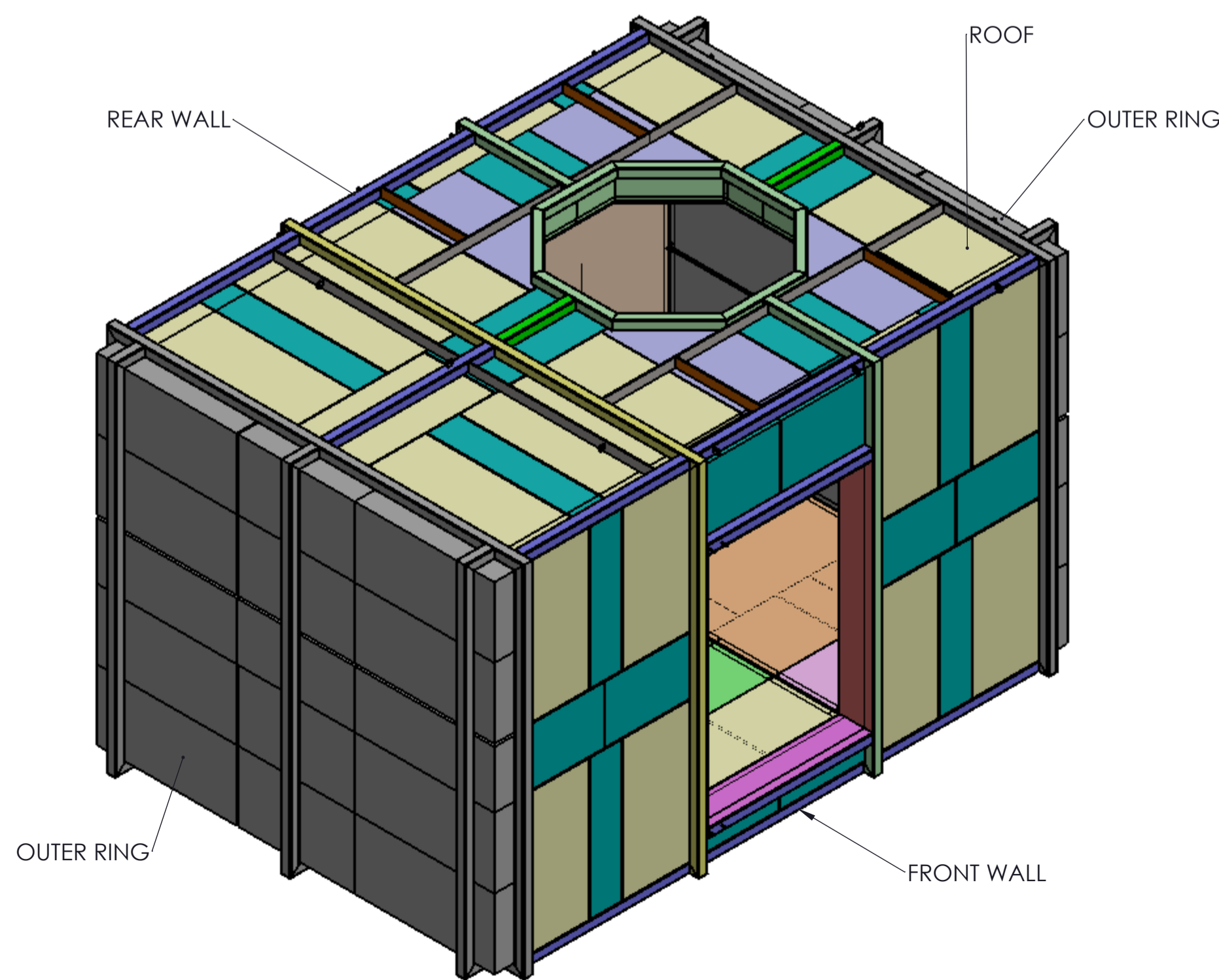
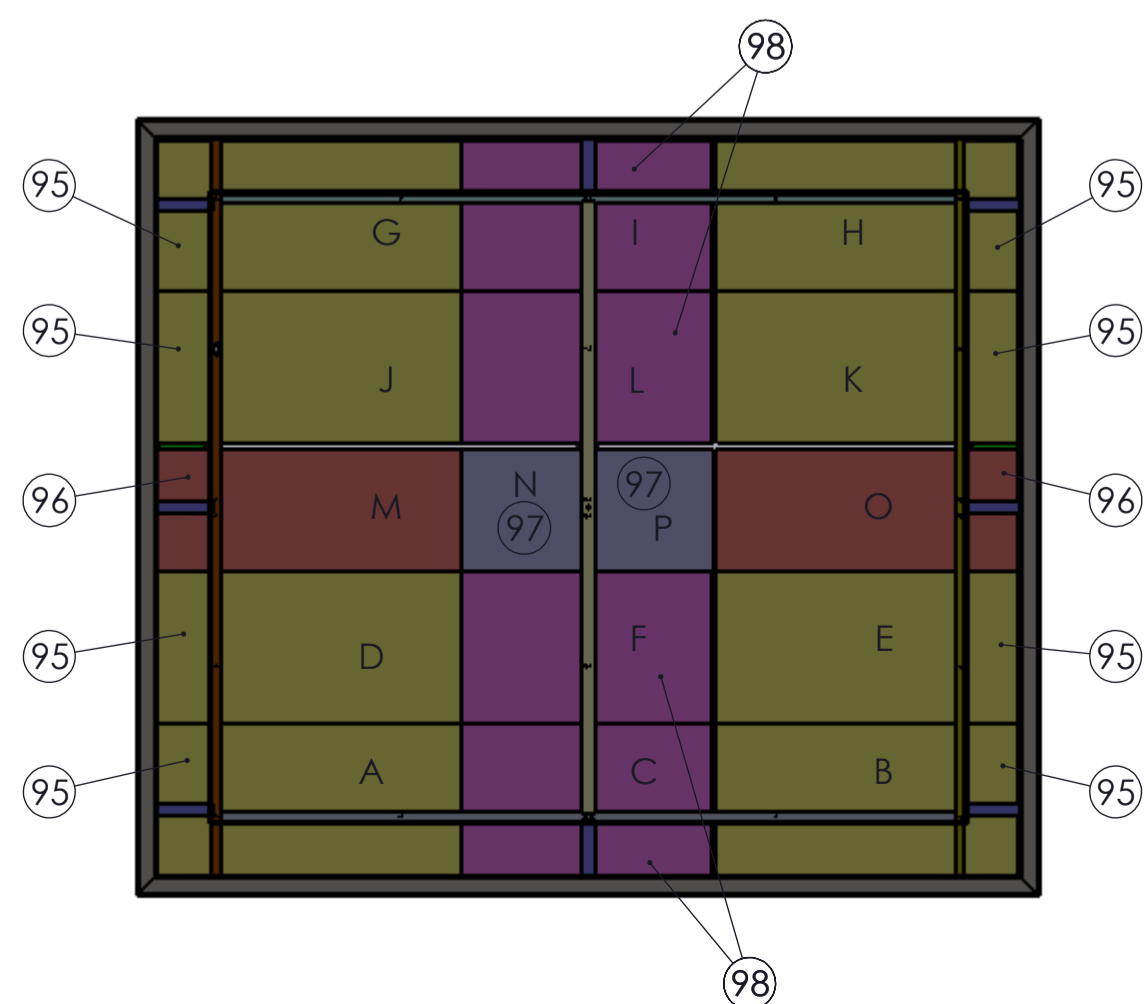


SECTION D-D
FLOOR INSULATED PANELS
NB - OPPOSITE TO ROOF

FRONT VIEW



OUTER RING INSULATED PANELS
QUANTITY: 2



ITEM NO	DESCRIPTION	QUANTITY
95	FRONT WALL	8
99		4
100		4
105		2
106		1
107		1
108		1
109		1
110		2
95	REAR WALL	12
99		6
100		6
95	ROOF	9
99		2
101		4
102		4
103		1
104		1
111		1
95	FLOOR	9
99		2
101		4
102		4
103		1
104		1
111		1
95	OUTER RINGS	8X2 = 16
96		2X2 = 4
97		2X2 = 4
98		4X2 = 8

APPROVAL STAMP

- De Burr all sharp edges
- All welds 6mm leg length fillets unless otherwise stated
- All equally sized box - box T Butt joints will have 2 x 6mm leg fillet welds & 2 x single bevel T butt welds unless otherwise stated
- All dimensions in mm unless otherwise stated
- This drawing remains the property of Noreside engineering
- This drawing may not be copied or passed to a third party without the prior written permission from Noreside engineering

PROJECTION	1ST ANGLE	WEIGHT	-
MATERIAL TYPE	INSULATION	QUALITY	-
FINISH	BAGGED		

NORESIDE
engineering limited
Hebron Industrial Estate
Kilkenny, Ireland
email: info@noreside.ie
Telephone: +353 (0) 56 7763966
Fax: +353 (0) 56 7763977

CE EXC 2

CUSTOMER, CLIENT: **GLANBIA BALLYRAGGET**

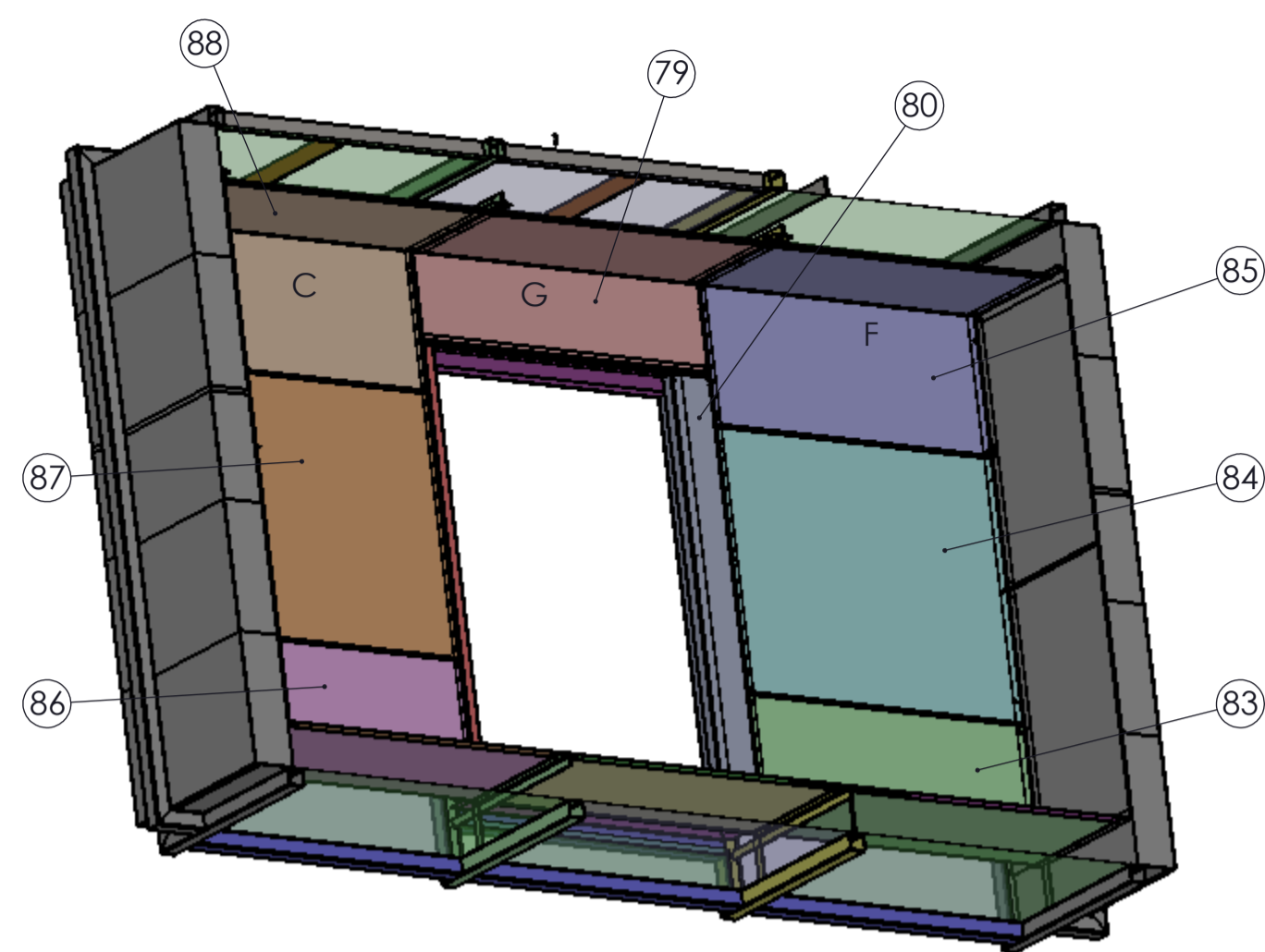
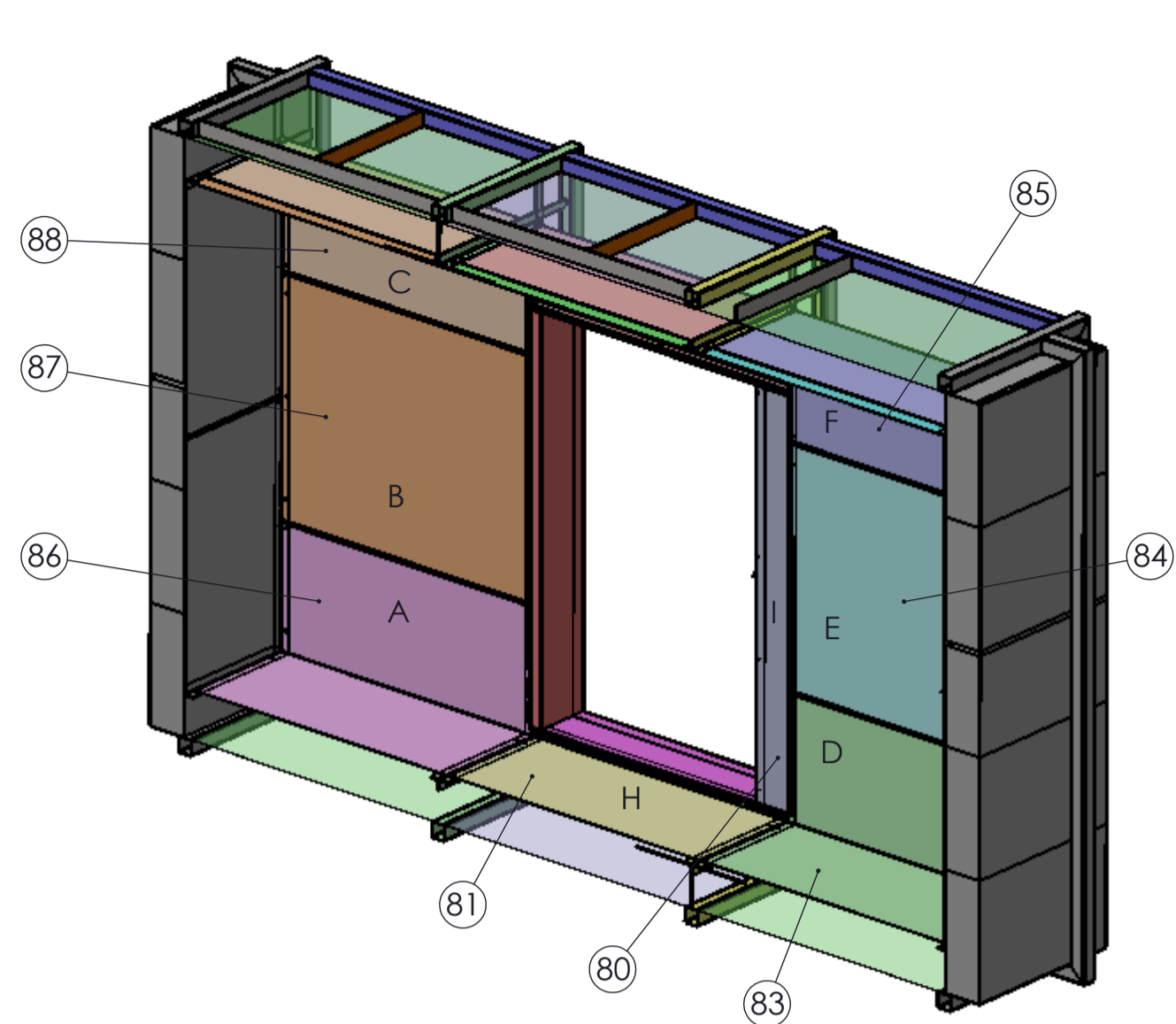
DRAWING TITLE / PART DESCRIPTION: **NOISE ATTENUATOR BOX - INSULATED PANELS FITTING**

DATE CREATED	13-03-17	SCALE	NTS	SHEET SIZE	A1
DRAWN BY	I. BUCKLEY	QUOTE No.	1828	JOB No.	2655
CHECKED BY		ITEM/PART/ASSEMBLY No.		SHEET No.	19 of 28

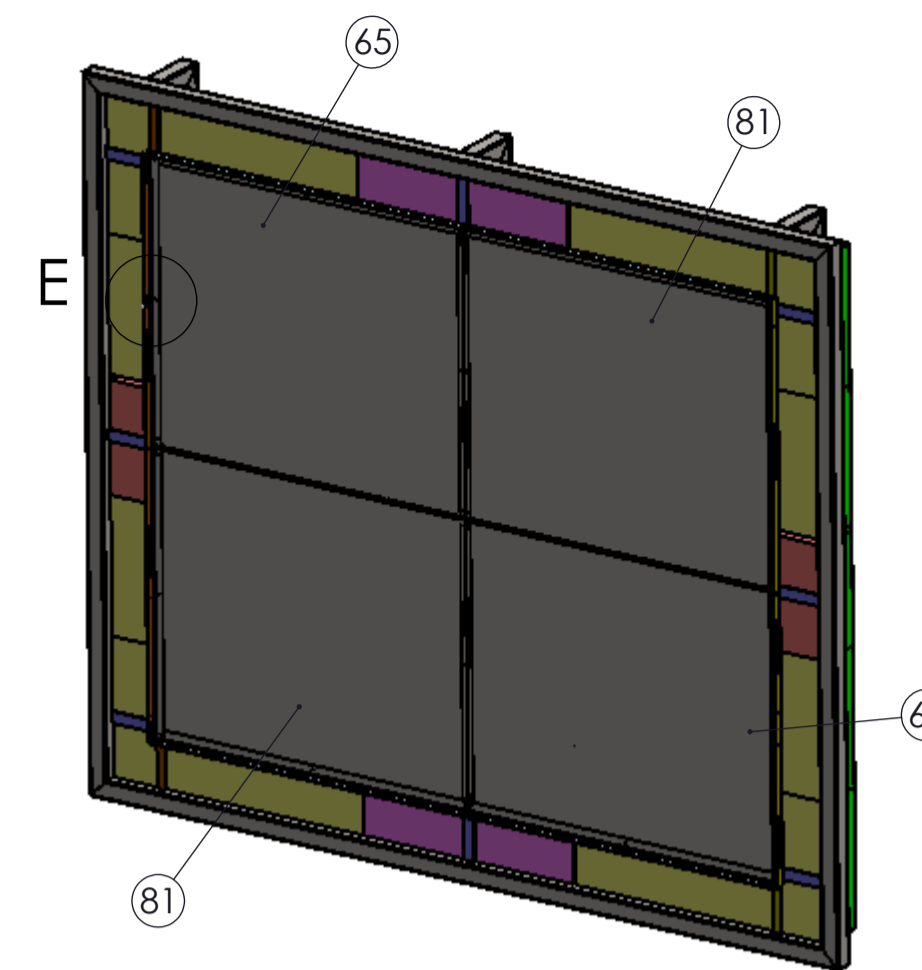
DRAWING No. 2909-15-028

REV No.	DATE	DESCRIPTION OF CHANGES
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-	-	-
-	-	-
-	-	-

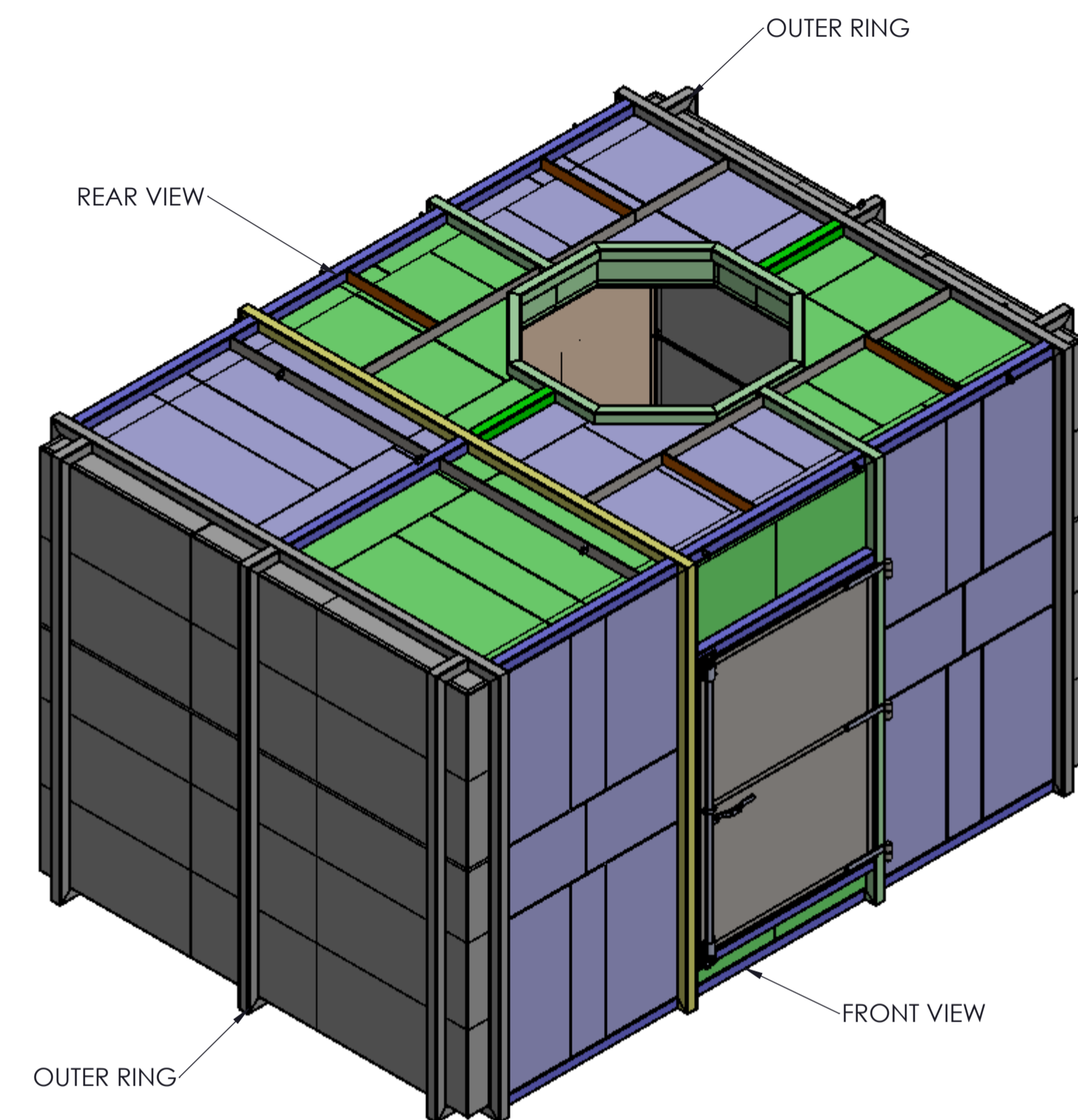
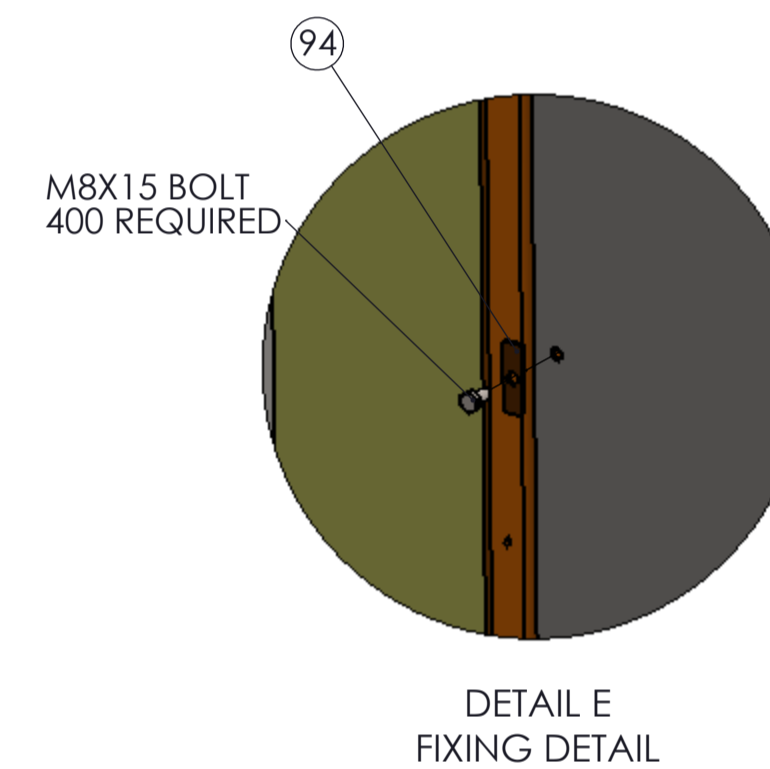
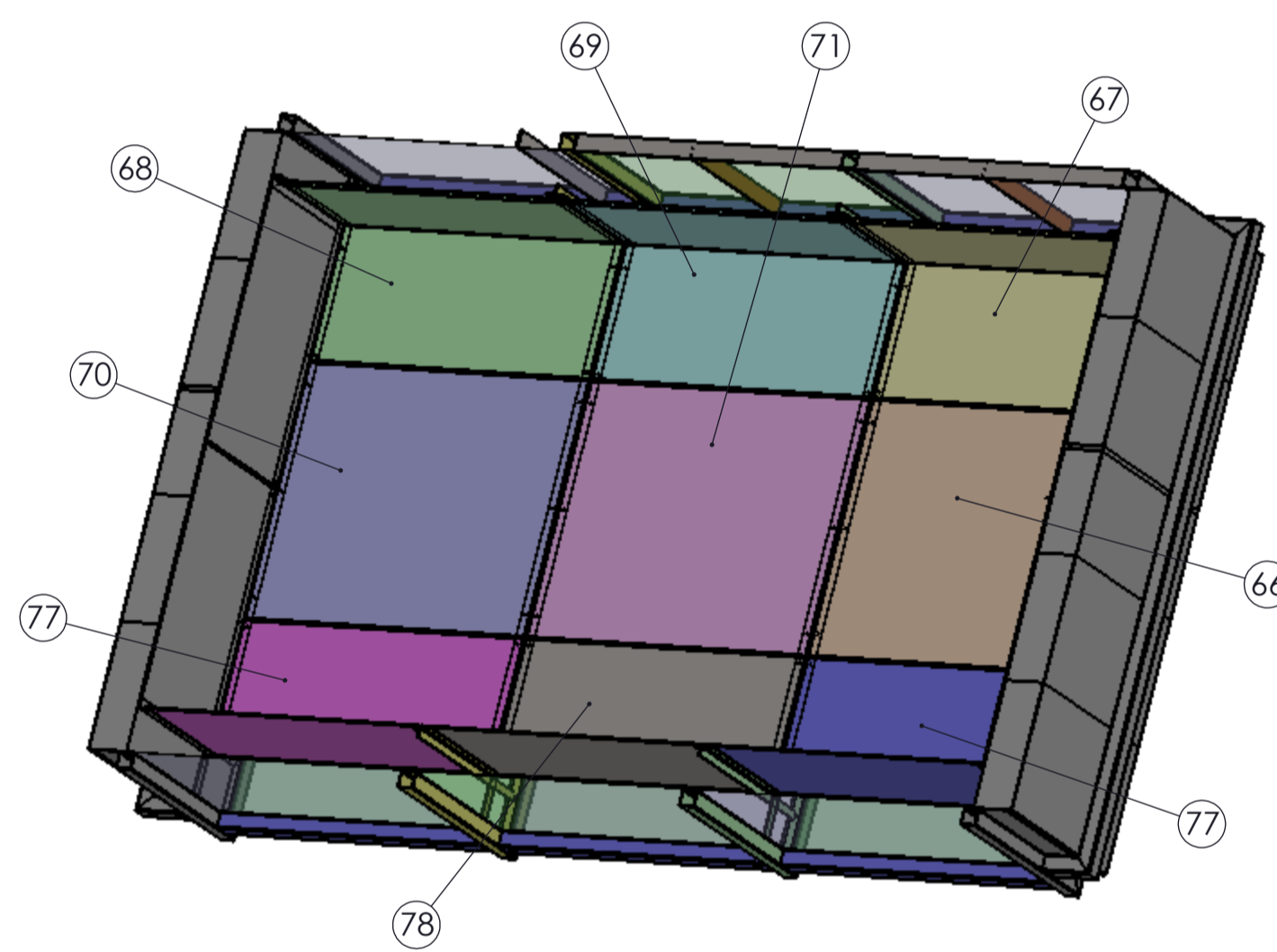
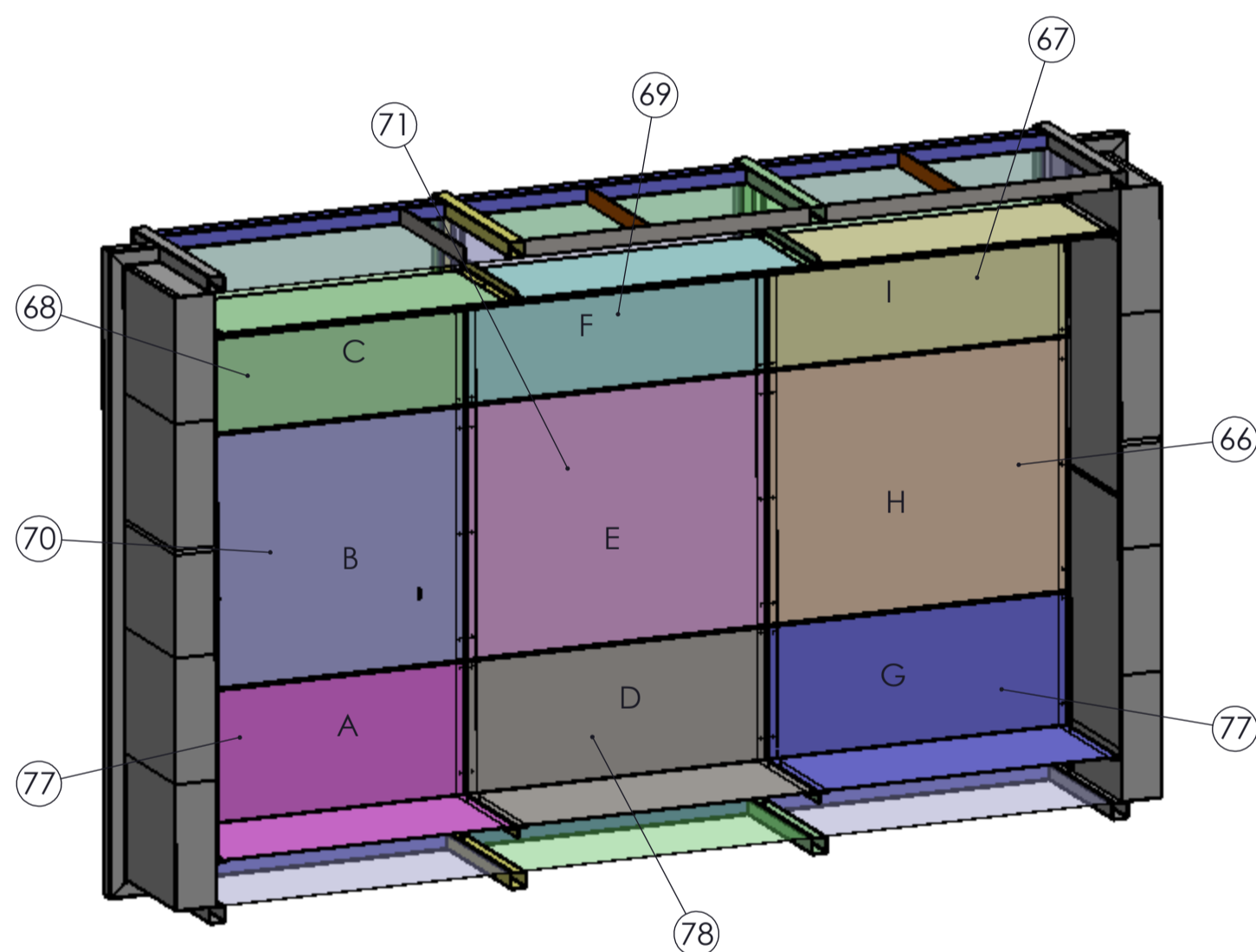
FRONT WALL PERFORATED PANELS
FIT PERFORATED PANELS 7, 85 & 88 BEFORE
ADDING ROOF INSULATION TO PROVIDE SUPPORT



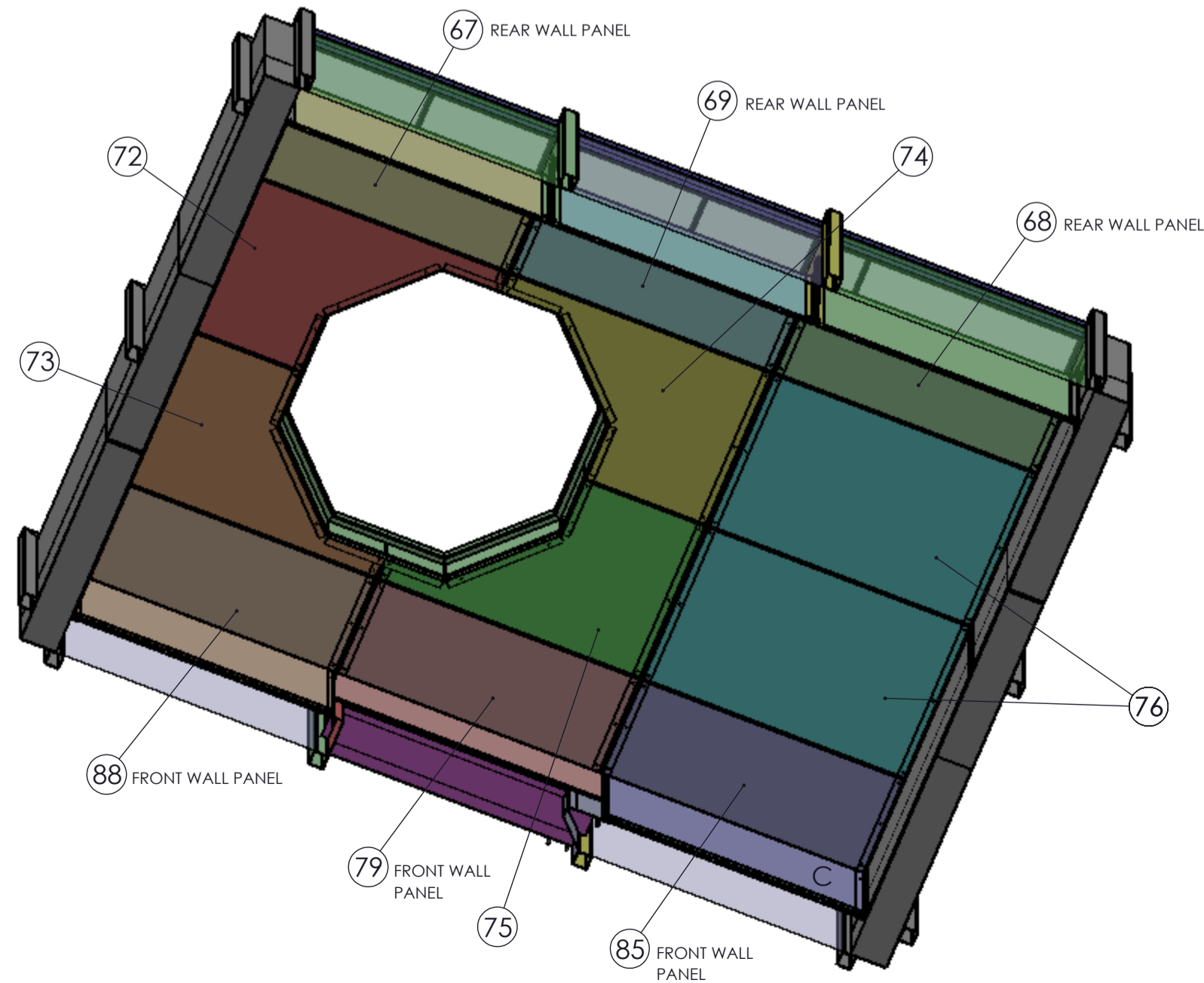
OUTER RING PERFORATED PANELS



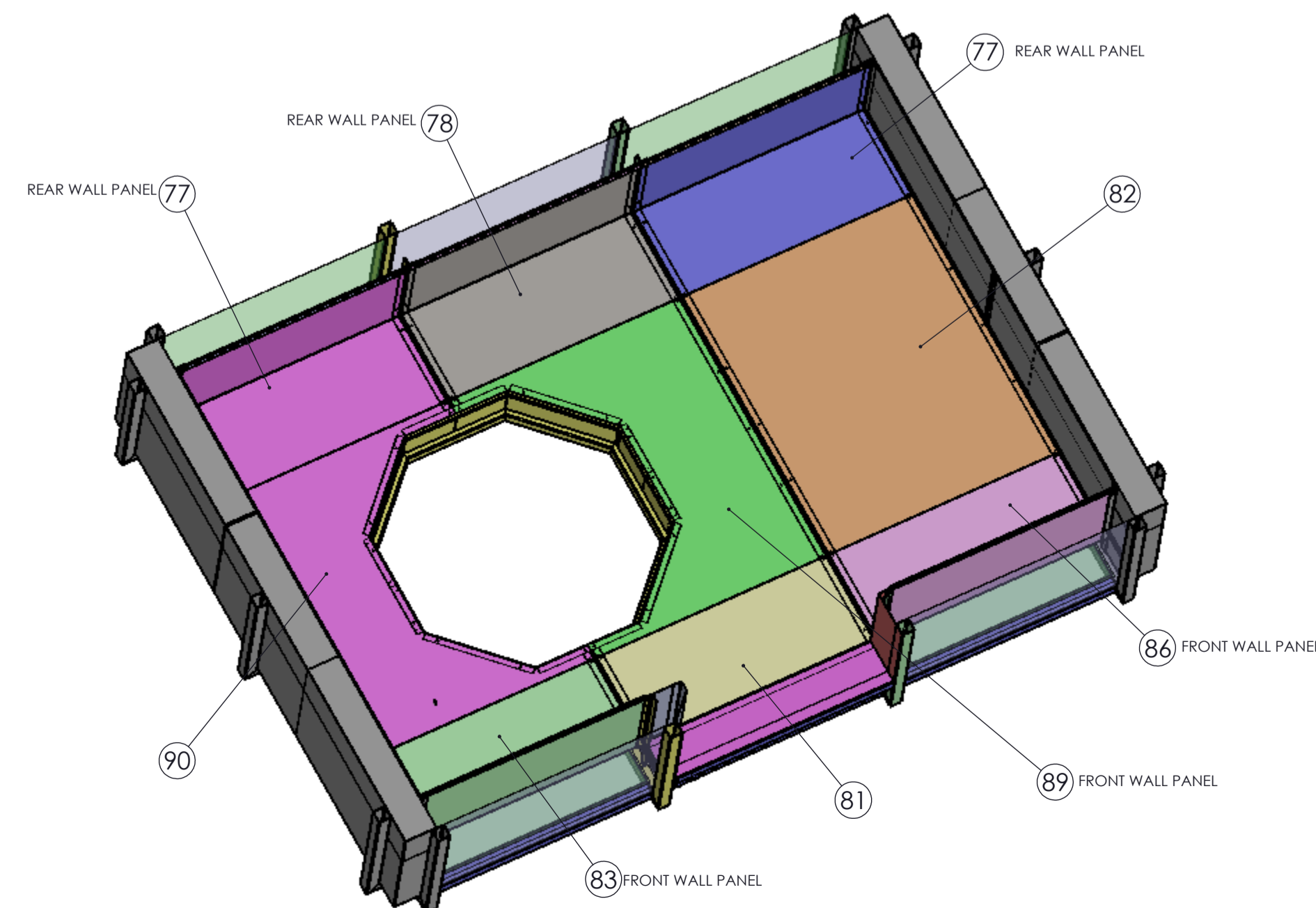
REAR WALL PERFORATED PANELS
FIT PERFORATED PANELS 67, 68 & 69 BEFORE
ADDING ROOF INSULATION TO PROVIDE SUPPORT



ROOF PERFORATED PANELS



FLOOR PERFORATED PANELS



ITEM NO	DESCRIPTION	QUANTITY
	FRONT WALL	
79		1
80		1
81		1
83		1
84		1
85		1
86		1
87		1
88		1
	REAR WALL	
66		1
67		1
68		1
69		1
70		1
71		1
77		2
78		1
	ROOF	
72		1
73		1
74		1
75		1
76		2
	FLOOR	
82		1
89		1
90		1

APPROVAL STAMP

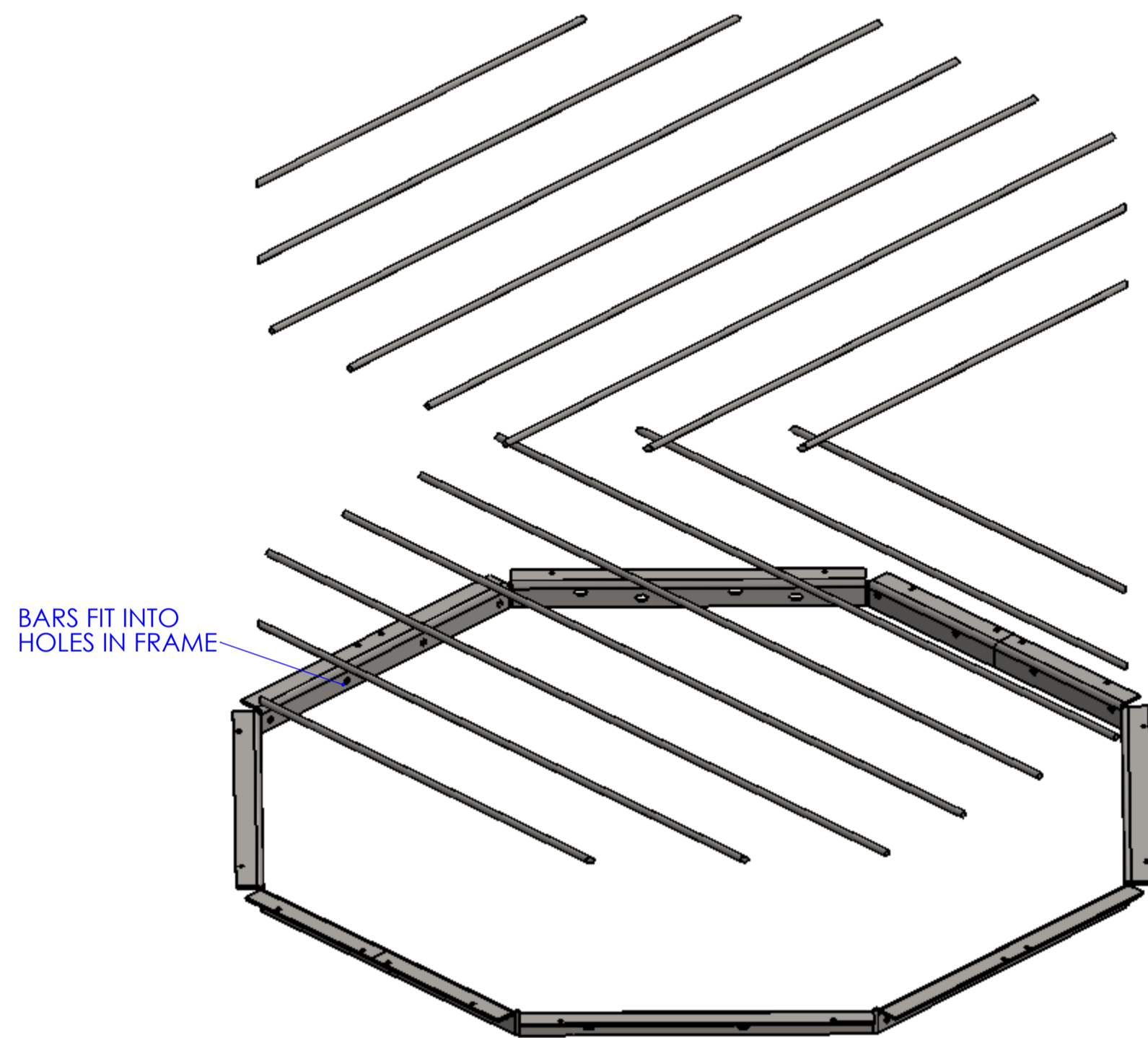
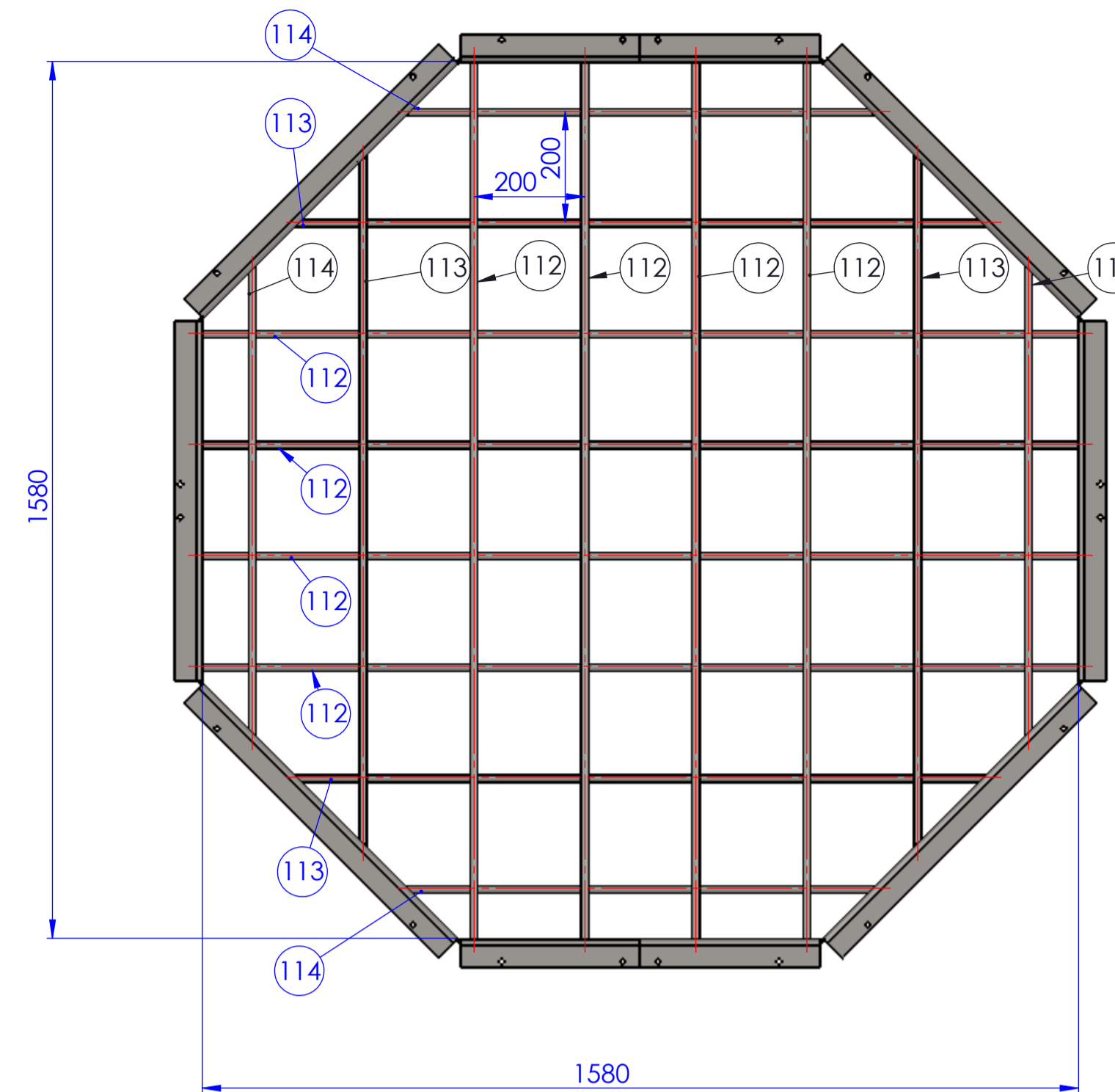
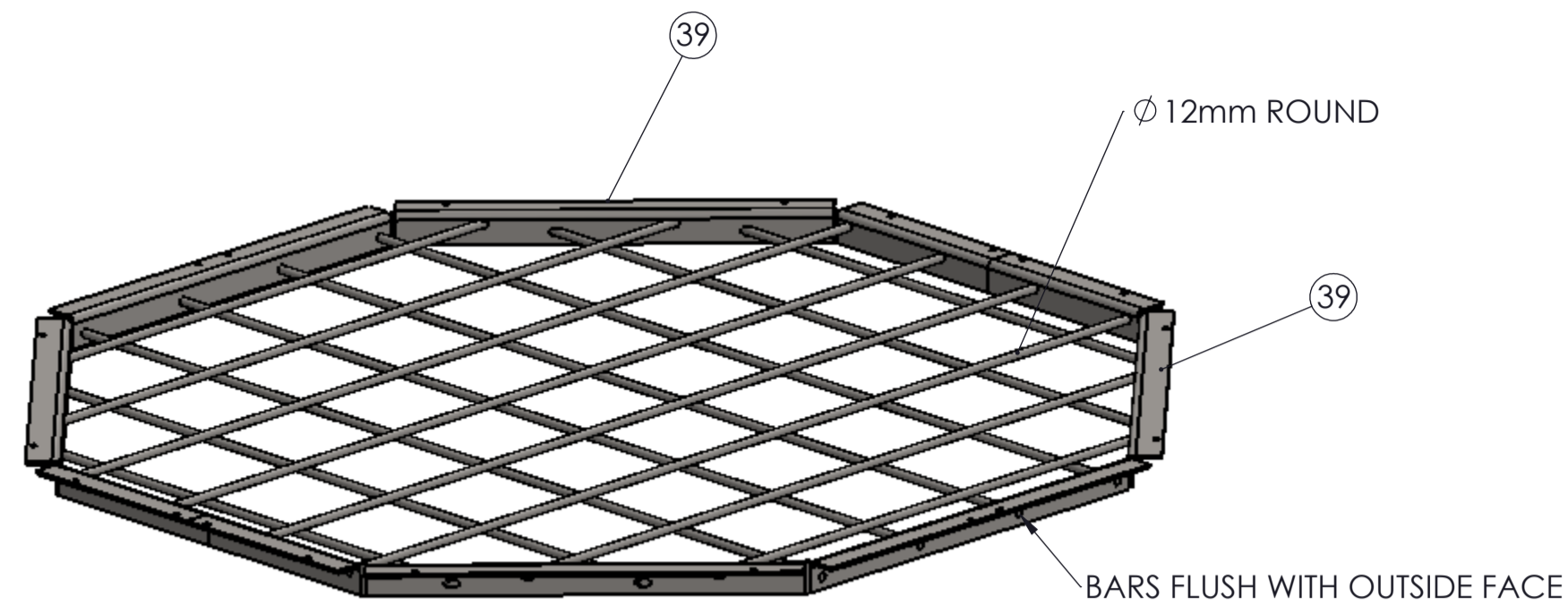
<p>PROJECTION 1ST ANGLE</p>	<p>WEIGHT -</p>
	<p>MATERIAL TYPE STAINLESS 304</p>
	<p>QUALITY CLASS 2</p>
	<p>FINISH BLASTED</p>

<p>CUSTOMER, CLIENT GLANBIA BALLYRAGGET</p>	
<p>DRAWING TITLE / PART DESCRIPTION NOISE ATTENUATOR BOX - PERFORATED PANELS LAYOUT</p>	
<p>DATE CREATED 13-03-17</p>	<p>SCALE NTS SHEET SIZE A1</p>
<p>DRAWN BY I. BUCKLEY</p>	<p>QUOTE No. 1828</p>
<p>CHECKED BY</p>	<p>JOB No. 2655</p>
<p>ITEM/PART/ASSEMBLY No.</p>	<p>SHEET No. 20 of 28</p>

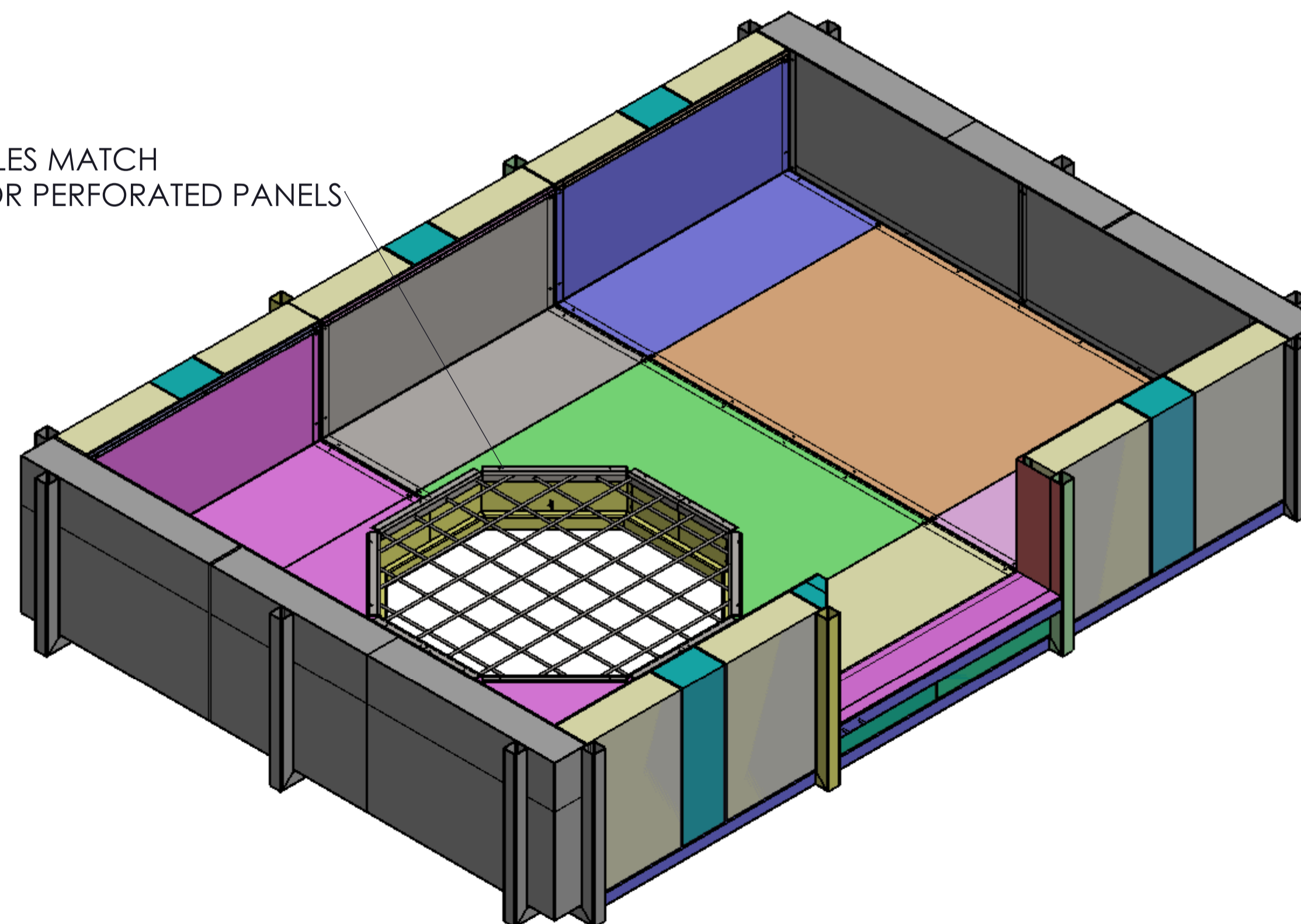
<p>DRAWING No. 2909.15.029</p>		
<p>REV No. 0</p>	<p>DATE 13-03-17</p>	<p>DESCRIPTION OF CHANGES ORIGINAL</p>
-	-	-
-	-	-
-	-	-



FLUE HOLE GRID
QUANTITY: 1



GRID HOLES MATCH
HOLES FOR PERFORATED PANELS



ITEM NO	QUANTITY	DESCRIPTION	MATERIAL	LENGTH	NOTES	PREWELD INSPECTION	POSTWELD INSPECTION
39	2	5mm	304	2625	LASER CUT		
112	8	Ø 12 ROUND	304	1590	CUT LIST		
113	4	Ø 12 ROUND	304	1261	CUT LIST		
114	4	Ø 12 ROUND	304	861	CUT LIST		

APPROVAL STAMP

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PROJECTION	1ST ANGLE	WEIGHT	-
MATERIAL TYPE	STAINLESS 304	QUALITY	CLASS 2
FINISH	BLASTED		



CUSTOMER, CLIENT: GLANBIA BALLYRAGGET			
DRAWING TITLE / PART DESCRIPTION NOISE ATTENUATOR BOX - HOLE COVER GRIDS			
DATE CREATED	13-03-17	SCALE	NTS
DRAWN BY	I. BUCKLEY	QUOTE No.	1828
CHECKED BY		JOB No.	2655
ITEM/PART/ASSEMBLY No.		SHEET No.	21 of 28
DRAWING No.	2909-15-030		



REV No.	DATE	DESCRIPTION OF CHANGES
0	13-03-17	ORIGINAL
-	-	-
-	-	-
-	-	-